



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D117-840-011
Job Sheet 175999



Part No: D117-840-011

Job Qty: 1 ea

Part Name: BK117/EC145 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Due Date: 5/2/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 13-04-01 JLM VERIED BY:DD IPP REV:B 13.05.28 PER IIN D117-840
REV.A DD VERF:JLM IPP REV:C 15.03.30 PER REV B JLM VERIFIED BY:DD IPP REV:D 16.02.23 PER IIN
REVC DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	5/2/18	5/2/18	0.00	0.00	Start Up Stores/Pkg-2			APR 16 2018
160	Packaging	1 pcs	5/2/18	5/2/18	0.00	0.00	Packaging1-1			APR 16 2018
170	QC	1 pcs	5/2/18	5/2/18	0.00	0.00	QC4			M.A.
175	DC	1 pcs	5/2/18	5/2/18	0.00	0.00	DC			M.A.
180	Packaging	1 pcs	5/2/18	5/2/18	0.00	0.00	Packaging3-1			
190	QC21-FG	1 Ea	5/2/18	5/2/18	0.00	0.00	QC21			

Part Op 175 - Photocopy bluefile & type labels per PPP D117-840-011 CHG 003
Descriptions: 180 - Identify and pack for shipping as per PPP D117-840-011

DAS
21
9-80

APR 17 2018

Fgo/15

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C11A	Bolt	12 Ea (12 ea)	90-Start up Operation	5019004
AN4C17A	Bolt	8 Ea (8 ea)	90-Start up Operation	5006299x4
D2274	Radius Block	8 Ea (8 ea)	90-Start up Operation	5054501
D3456-1	Washer	8 Ea (8 ea)	90-Start up Operation	5050328x4
D4012-3	Cushion	4 Ea (4 ea)	90-Start up Operation	7153228
D5377-1	Bearpaw	2 Ea (2 ea)	90-Start up Operation	5041203
D5378-041	Bearpaw Wearplate Assembly	2 Ea (2 ea)	90-Start up Operation	7165507
D5379-1	Bearpaw Clamp	4 Ea (4 ea)	90-Start up Operation	7142619
MS21043-4	Nut	20 Ea (20 ea)	90-Start up Operation	5038086
NAS1149D0463J	Washer	8 Ea (8 ea)	90-Start up Operation	504589



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Container No: S061456



Part: D117-840-011

Job No: 175999

Serial No/Batch: S061456

Revision:
Inspector:

Date: 04/16/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C11A	12	122	0
	AN4C17A	8	77	0
	D2274	8	216	0
	D3456-1	8	127	0
	D4012-3	4	133	0
	D5377-1	2	8	0
	D5378-041	2	8	0
	D5379-1	4	12	0
	MS21043-4	20	735	0
	NAS1149D0463J	8	5,007	0
Part Specifications				
Specifications could not be found.				

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-840-011 <i>Bearpaw Installation</i>	27.7 lb 12.6 kg	0.0 in 0.0 mm	0.0 lb-in 0.0 mm-kg	204.1 in 5200 mm	5653 in-lb 65,520 mm-kg

5.0 PARTS LIST

QTY -011	Part Number	Description
X	D117-840-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4012-3	CLAMP CUSHION (REPLACES D4012-1)
2	D5377-1	BEARPAW (REPLACES D4796-1)
2	D5378-041	BEARPAW WEARPLATE ASSY (REPLACES D4798-041)
4	D5379-1	BEARPAW CLAMP (REPLACES D4799-1)
12	AN4C11A	BOLT
8	AN4C17A	BOLT
20	MS21043-4	NUT
12	NAS1149D0463J	WASHER